Shannon's Imperial Brand
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January 1, 2026

Nutrition Facts

24 servings per container
Serving size **1 ROLL (28g)**

Amount per serving
Calories **70**

	% Daily Value*
Total Fat 0g	**0%**
Saturated Fat 0g	**0%**
Trans Fat 0g	
Cholesterol 0mg	**0%**
Sodium 170mg	**7%**
Total Carbohydrate 15g	**5%**
Dietary Fiber 1g	**4%**
Total Sugars 1g	
Includes 1g Added Sugars	**2%**
Protein 3g	
Vitamin D 0mcg	0%
Calcium 20mg	2%
Iron 0.5mg	3%
Potassium 58mg	1%

* The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

SB-220 51% Whole Wheat Dinner Roll
Packed 8/24 = 192/1oz.

I certify that each Shannon's 51% Whole Wheat Dinner Roll contains no less than 16 grams of creditable grains with no less than 8 grams of whole grain, which equals one grain serving.

16 grams / 8 grams = 1 e.g.

Lynn Jensen
Director of Operations and Administration

Ingredient Statement: ENRICHED WHOLE WHEAT FLOUR, ENRICHED FLOUR, WATER, YEAST, GRANULATED SUGAR, MOLASSES, HIGHLY REFINED SOYBEAN OIL, SALT, GLUTEN, DISTILLED MONOGLYCERIDES, CULTURED WHEAT STARCH, ASCORBIC ACID, ENZYMES, DOUGH CONDITIONER, (MAY CONTAIN SESAME SEEDS).
Allergens: Sesame, Soy, Wheat.

ITEMS ARE PRODUCED IN A FACILITY THAT PROCESSES GLUTEN, MILK, SOY, WHEAT, EGGS AND SESAME SEEDS.
STATED WEIGHTS ARE AVERAGE ITEM WEIGHTS.

3002-M

Formulation Statement for Documenting Grains in School Meals
(Crediting Standards Based on Grams of Creditable Grains)

School Food Authorities (SFAs) should include a copy of the label from the purchased product package in addition to the following information on the letterhead signed by an official company representative. SFAs have the option to choose the crediting method that best fits the specific needs of the menu planner.

Product Name: 51% Whole Wheat Dinner Roll Code No.: SB-220
Manufacturer: Shannon's Imperial Brand Serving Size: 28.3 grams 1 oz.

I. **Does the product meet the Whole Grains-Rich Criteria:** Yes__X__ No____

II. **Does the product contain non-creditable grains:** Yes____ No_X__ **How many grams:** _____

III. **Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups Q-G (baked goods), Group H (cereal grains) or Group I (RTE breakfast cereals).** *(Different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standards of 16 grams creditable grain per oz eq; Group H uses the standard or 28 grams creditable grain per oz eq; and Group I is reported by volume or weight.)*

Indicate to which Exhibit A Group (A-I) the Product Belongs: ___B_____

Description of Creditable Grain Ingredient	**Grams of Creditable Grain Ingredient per Portion A**	**Gram Standard of creditable Grain per oz equivalent (*16g or 28g*) B**	**Creditable Amount A/B**
Whole Wheat Flour	8.52 grams	16 grams/oz Eq grain	.531 Eq Grain
Enriched Flour	8.19 grams	16 grams/oz Eq grain	.512 Eq Grain
	16.71		1.04
Total Creditable Amount			1 Eq Grain

Total Weight (per portion) of product as purchased___28.3 grams___
Total contribution of product (per portion) __1__ oz equivalent
I certify that the above information is true and correct and that a **28.3 gram portion of this product (ready for serving) provided 1 equivalent Grains.** I further certify that non-creditable grains are not above 0.25 oz eq. per portion. Products with more than 0.24 oz equivalent or 3.99 grams for Groups A-G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.

Lynn Jensen
Signature

Director of Operations and Administration
Title

Lynn Jensen 01/01/26 925-223-8171, ext. 108
Printed Name Date Phone Number